

**Product Texts**

LNP LUBRICOMP KP004 compound is based on Acetal (POM) Copolymer resin containing 20% PTFE/silicone. Added features of this grade include: Wear Resistant.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, normal	2.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Stress at break	39	MPa	ISO 527
Strain at break	15	%	ISO 527
Flexural modulus	1800	MPa	ISO 178
Izod impact strength, +23°C, 4mm	35	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	5	kJ/m <sup>2</sup>	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	79	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	110	E-6/K	ISO 11359-1/-2

Other properties	Value	Unit	Test Standard
Density	1480	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Melt temperature	200 - 215	°C	-
Mold temperature	80 - 110	°C	-
Zone 1	175 - 190	°C	-
Zone 2	195 - 205	°C	-
Zone 3	210 - 220	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

**Characteristics**

**Processing**

Injection Molding

**Regional Availability**

Europe