

Product Texts

LNP LUBRICOMP KL004A compound is based on Acetal (POM) Homopolymer resin containing 20% PTFE. Added features of this grade include: Wear Resistant.

UL Yellow Card Link [E45329-101343834](https://www.ulprospector.com/usa/Products/Plastics/Engineering-Plastics/POM/POM+PTFE/LNP-LUBRICOMP-KL004A)

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	2.1	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2400	MPa	ISO 527
Yield stress	46	MPa	ISO 527
Yield strain	10	%	ISO 527
Flexural modulus	2400	MPa	ISO 178
Izod impact strength, +23°C, 4mm	30	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	4	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	98	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	157	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-

Other properties	Value	Unit	Test Standard
Humidity absorption	0.4	%	Sim. to ISO 62
Density	1520	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Melt temperature	200 - 215	°C	-
Mold temperature	80 - 110	°C	-
Zone 1	175 - 190	°C	-
Zone 2	195 - 205	°C	-
Zone 3	210 - 220	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe