

**HILUB 71 452**

(POM+PTFE)

MAIP SRL

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt flow index, MFI	<b>7</b>	g/10min	ISO 1133
Molding shrinkage, parallel	<b>2.3</b>	%	ISO 294-4, 2577
Molding shrinkage, normal	<b>2.2</b>	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Stress at break	<b>40</b>	MPa	ISO 527
Strain at break	<b>10</b>	%	ISO 527
Flexural modulus, 23°C	<b>1800</b>	MPa	ISO 178
Flexural strength	<b>55</b>	MPa	ISO 178
Izod notched impact strength, +23°C	<b>4.5</b>	kJ/m <sup>2</sup>	ISO 180/1A
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	<b>166</b>	°C	ISO 11357-1/-3
Burning behav. at thickness h	<b>HB</b>	class	IEC 60695-11-10
Burning rate, FMVSS, Thickness 1 mm	<b>100</b>	mm/min	ISO 3795 (FMVSS 302)
<b>Electrical properties</b>			
<b>ISO Data</b>			
Volume resistivity	<b>1E9</b>	Ohm*m	IEC 62631-3-1
Surface resistivity	<b>1E11</b>	Ohm	IEC 62631-3-2
<b>Other properties</b>			
Density	<b>1510</b>	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>80 - 90</b>	°C	-
Pre-drying - Time	<b>2 - 4</b>	h	-
Processing humidity	<b>≤0.15</b>	%	-
Melt temperature	<b>180 - 220</b>	°C	-
Mold temperature	<b>90 - 100</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Features**

Copolymer

**Additives**

Lubricants

**Regional Availability**

Europe