

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	2.3	cm <sup>3</sup> /10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Melt flow index, MFI	2.5	g/10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	2.9	%	ISO 294-4, 2577
Molding shrinkage, normal	2.3	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	2600	MPa	ISO 527
Tensile Strength	58	MPa	ISO 527
Nominal strain at break	40	%	ISO 527
Flexural modulus, 23°C	2200	MPa	ISO 178
Flexural strength	75	MPa	ISO 178
Charpy notched impact strength, +23°C	9	kJ/m <sup>2</sup>	ISO 179/1eA
Rockwell hardness	M 75	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	83	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	120	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	120	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB	class	IEC 60695-11-10

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Volume resistivity	6E12	Ohm*m	IEC 62631-3-1
Surface resistivity	1E15	Ohm	IEC 62631-3-2
Electric strength	19	kV/mm	IEC 60243-1

Other properties	Value	Unit	Test Standard
Density	1380	kg/m <sup>3</sup>	ISO 1183

**Characteristics**

**Features**

Tribologic Grade

**Regional Availability**

Asia Pacific