

RTP 2099 X 127618 R

(PLA+PC)

Grade is obsolete.

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	2413	MPa	ASTM D 638
Tensile Strength	46.9	MPa	ASTM D 638
Flexural Modulus	2620	MPa	ASTM D 790
Flexural Strength	79.3	MPa	ASTM D 790
Izod Impact notched, 1/8 in	427	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 66 psi	65	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1210	kg/m ³	ASTM D 792
Moisture Content	0.02	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	60	°C	-
Pre-drying - Time	4	h	-
Melt temperature	204 - 243	°C	-
Mold temperature	23.9 - 60	°C	-
Injection pressure	55.2 - 103	MPa	-

Characteristics**Processing**

Injection Molding

Certifications

Contains renewable resources

Special Characteristics

Flame retardant

Regional Availability

North America, Europe, Asia Pacific