

Product Texts

LNP LUBRICOMP EL002 compound is based on Polyetherimide (PEI) resin containing 10% PTFE. Added features of this grade include: Wear Resistant.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.8	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.9	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2750	MPa	ISO 527
Yield stress	82	MPa	ISO 527
Yield strain	6.2	%	ISO 527
Stress at break	78	MPa	ISO 527
Strain at break	10.2	%	ISO 527
Flexural modulus	2810	MPa	ISO 178
Izod impact strength, +23°C, 4mm	38	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	5	kJ/m ²	ISO 180/1A

ASTM Data			
Tensile Modulus	3440	MPa	ASTM D 638
Tensile Strength at Yield	86	MPa	ASTM D 638
Tensile Strength at Break	76	MPa	ASTM D 638
Elongation at Yield	6.4	%	ASTM D 638
Elongation at Break	13.8	%	ASTM D 638
Flexural Modulus	3040	MPa	ASTM D 790
Izod Impact notched, 1/8 in	53	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	584	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	186	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	201	°C	ISO 75-1/-2
ASTM Data			
Coefficient of Thermal Expansion, MD	48.1	E-6/K	ASTM D 696
Coefficient of Thermal Expansion, TD	47	E-6/K	ASTM D 696
DTUL @ 66 psi	203	°C	ASTM D 648
DTUL @ 264 psi	193	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Humidity absorption	0.3	%	Sim. to ISO 62
Water Absorption, 24hr	0.2	%	ASTM D 570
Density	1320	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	150	°C	-
Pre-drying - Time	4 - 6	h	-
Processing humidity	≤0.02	%	-
Melt temperature	360 - 375	°C	-
Mold temperature	140 - 180	°C	-
Zone 1	355 - 365	°C	-
Zone 2	360 - 370	°C	-
Zone 3	365 - 375	°C	-
Back pressure	0.3 - 0.7	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific