

RTP 2205 HF TFE 15 Z

(PEEK+PTFE)-GF30

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0035	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	12760	MPa	ASTM D 638
Tensile Strength	155	MPa	ASTM D 638
Flexural Modulus	11380	MPa	ASTM D 790
Flexural Strength	241	MPa	ASTM D 790
Izod Impact notched, 1/8 in	107	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.59	mm	-

Other properties	Value	Unit	Test Standard
Density	1630	kg/m ³	ASTM D 792
Moisture Content	0.1	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	149	°C	-
Pre-drying - Time	3	h	-
Melt temperature	349 - 399	°C	-
Mold temperature	163 - 218	°C	-
Injection pressure	82.7 - 124	MPa	-

Characteristics**Processing**

Injection Molding

Additives

Lubricants

Certifications

Food contact, Food approval FDA 21 CFR

Regional Availability

North America, Europe, Asia Pacific