

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.2 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.7 / *	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	11100 / 7400	MPa	ISO 527
^[C] Stress at break	203 / 128	MPa	ISO 527
^[C] Strain at break	3.2 / 6	%	ISO 527
^[C] Charpy impact strength, +23°C	80 / 90	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	68 / 80	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	12 / 14	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	10 / 11	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	270 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	239 / *	°C	ISO 75-1/-2

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Density	1420 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing
Injection Molding

Features
Copolymer

Delivery form
Black

Applications
Automotive

Special Characteristics
Heat stabilized or stable to heat