

**RTP 700 TFE 20**

(PE-HD+PTFE)

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.025	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Modulus	1241	MPa	ASTM D 638
Tensile Strength	18.6	MPa	ASTM D 638
Flexural Modulus	896.3	MPa	ASTM D 790
Flexural Strength	20.7	MPa	ASTM D 790
Izod Impact notched, 1/8 in	53.4	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 264 psi	48.9	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1070	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	79.4	°C	-
Pre-drying - Time	2	h	-
Melt temperature	193 - 232	°C	-
Mold temperature	21.1 - 65.6	°C	-
Injection pressure	68.9 - 103	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Additives**

Lubricants