

RTP 303 TFE 10
(PC+PTFE)-GF20

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0025	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	6205	MPa	ASTM D 638
Tensile Strength	89.6	MPa	ASTM D 638
Flexural Modulus	5861	MPa	ASTM D 790
Flexural Strength	148	MPa	ASTM D 790
Izod Impact notched, 1/8 in	128	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	V-1	-	UL 94
DTUL @ 264 psi	149	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1400	kg/m ³	ASTM D 792
Moisture Content	0.02	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	121	°C	-
Pre-drying - Time	4	h	-
Melt temperature	288 - 316	°C	-
Mold temperature	82.2 - 121	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics**Processing**
Injection Molding**Regional Availability**
North America, Europe, Asia Pacific**Additives**
Lubricants