

Product Texts

20% glass fibre reinforced PC/ABS blend

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	14	cm ³ /10min	ISO 1133
Temperature	260	°C	-
Load	5	kg	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	5900	MPa	ISO 527
^[C] Stress at break	96	MPa	ISO 527
^[C] Strain at break	2	%	ISO 527
^[C] Charpy impact strength, +23°C	25	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	30	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	8	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	7	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	121	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	132	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	132	°C	ISO 306

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	1E11	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	>1E15	Ohm	IEC 62631-3-2

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Density	1270	kg/m ³	ISO 1183

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3 - 6	h	-
Melt temperature	240 - 280	°C	-
Mold temperature	40 - 80	°C	-

Characteristics

Processing

Injection Molding

Delivery form

Granules

Special Characteristics

Platable

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Additives

Release agent

Other text information

Injection molding

PREPROCESSING; Pretreatment

Predrying: 3-6h / 80°C

PROCESSING ;Processing:

Melttemperature	240 - 280	°C
Mouldtemperature	40 - 80	°C