

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	10	MPa	ISO 37
Strain at break	650	%	ISO 37
Compression set at 23 °C, 24h	26	%	ISO 815
Compression set at 70 °C, 24h	38	%	ISO 815
Compression set at 100 °C, 24h	45.5	%	ISO 815
Tear strength	32	kN/m	ISO 34-1

Other properties	Value	Unit	Test Standard
Density	970	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Mold temperature	15 - 50	°C	-
Feed temperature	160 - 190	°C	-
Zone 1	170 - 200	°C	-
Zone 2	180 - 210	°C	-
Zone 3	190 - 220	°C	-

Characteristics

Processing

Injection Molding, Other Extrusion

Special Characteristics

U.V. stabilized or stable to weather

Features

Fatigue Resistance, Good Adhesion

Chemical Resistance

Acid Resistance, Alkali Resistance, Oil Resistance

Applications

Automotive

Regional Availability

North America, Europe, Asia Pacific