

**Product Texts**

Tophane™ 2280E is completely recyclable.

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Modulus at 100% Elongation	<b>6.1</b>	MPa	ASTM D 412
Modulus at 300% Elongation	<b>3.1</b>	MPa	ASTM D 412
Shore A Hardness	<b>80</b>	-	ASTM D 2240
Tear Strength	<b>71.4</b>	kN/m	ASTM D 624
Tensile Strength at Break	<b>28.6</b>	MPa	ASTM D 412
Elongation at Break	<b>550</b>	%	ASTM D 412

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1110</b>	kg/m <sup>3</sup>	ASTM D 792

<b>Processing Recommendation Extrusion</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Type of extrusion	<b>profile</b>	-	-
Pre-drying - Temperature	<b>90 - 110</b>	°C	-
Pre-drying - Time	<b>3 - 4</b>	h	-
Zone 1	<b>170 - 180</b>	°C	-
Zone 2	<b>180 - 200</b>	°C	-
Zone 3	<b>180 - 200</b>	°C	-

**Characteristics****Processing**

Pipe/Tube Extrusion, Profile Extrusion, Other Extrusion

**Delivery form**

Pellets

**Chemical Resistance**

General Chemical Resistance, Hydrolytically Stable, Oil Resistance

**Regional Availability**

Asia Pacific