

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.1	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.3	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Strength at Break	48	MPa	ASTM D 638
Elongation at Break	30	%	ASTM D 638
Flexural Modulus	1725	MPa	ASTM D 790
Shore D Hardness	60	-	ASTM D 2240
Izod Impact notched, 1/8 in	543	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Coefficient of Thermal Expansion, TD	18	E-6/K	ASTM D 696
DTUL @ 66 psi	105	°C	ASTM D 648
DTUL @ 264 psi	94	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1440	kg/m <sup>3</sup>	ASTM D 792

## Characteristics

### Processing

Injection Molding

### Regional Availability

North America