

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Strain at break	500	%	ISO 37
Compression set at 23 °C, 24h	47	%	ISO 815
Compression set at 70 °C, 24h	71	%	ISO 815
Compression set at 100 °C, 24h	84	%	ISO 815
Tear strength	64	kN/m	ISO 34-1
Shore A hardness	80	-	ISO 7619-1

Other properties	Value	Unit	Test Standard
Density	1070	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	100 - 120	°C	-
Pre-drying - Time	1 - 2	h	-
Melt temperature	180 - 220	°C	-
Mold temperature	30 - 60	°C	-

Characteristics

Processing

Injection Molding, Other Extrusion, Calandering

Delivery form

Pellets

Features

Scratch Resistant, Soft Feel

Certifications

Contains renewable resources

Applications

Automotive, General Purpose

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa