

Estane® S168D TPU

TPU

Lubrizol Advanced Materials Spain S.L.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955
Mechanical properties			
ISO Data			
Abrasion resistance	25	mm ³	ISO 4649
ASTM Data			
Modulus at 100% Elongation	27.5	MPa	ASTM D 412
Modulus at 300% Elongation	13.1	MPa	ASTM D 412
Shore D Hardness	68	-	ASTM D 2240
Tear Strength	245	kN/m	ASTM D 624
Compression Set , 22 hr @ 73 °F	20	%	ASTM D 395
Compression Set , 22 hr @ 158 °F	45	%	ASTM D 395
Thermal properties			
ASTM Data			
Vicat Temperature	163	°C	ASTM D 1525
Other properties			
Density	1270	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Certifications

Food contact, Food approval FDA 21 CFR