

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Shore A hardness	96	-	ISO 7619-1
<b>Other Standards<sup>[S]</sup></b>			
Stress at 100% elongation	14	MPa	DIN 53504
Stress at break TPE	33	MPa	DIN 53504
Strain at break TPE	480	%	DIN 53504

S: These properties are reported by the producer according standards that are different to our defaults.

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	90 - 120	°C	-
Melt temperature	170 - 220	°C	-
Mold temperature	20 - 50	°C	-

## Characteristics

### Processing

Injection Molding, Other Extrusion

### Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa