

Product Texts

- Extrusion- and injection molding grade
 - with special UV stabilizers
 - transparent up to 6 mm wall thickness
 - very good hydrolysis and microbial resistance
- Application:
- Ski boot shells
 - Hoses, non-reinforced

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Stress at 10% elongation	11.7	MPa	ISO 527
^[C] Stress at 100% elongation	25.9	MPa	ISO 527
^[C] Stress at 300% elongation	45	MPa	ISO 527
^[C] Stress at break TPE	59	MPa	ISO 527
^[C] Strain at break TPE	>300	%	ISO 527
^[C] Compression set at 70 °C, 24h	43	%	ISO 815
^[C] Tear strength	155	kN/m	ISO 34-1
^[C] Abrasion resistance	36	mm ³	ISO 4649
^[C] Shore A hardness	97	-	ISO 7619-1
^[C] Shore D hardness	62	-	ISO 7619-1

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Density	1180	kg/m ³	ISO 1183

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	110	°C	-
Pre-drying - Time	1 - 2	h	-
Processing humidity	≤0.05	%	-
Melt temperature	220 - 240	°C	-
Mold temperature	40 - 60	°C	-

Characteristics**Processing**

Injection Molding, Profile Extrusion, Sheet Extrusion, Other Extrusion

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Special Characteristics

Transparent

Other text information**Injection molding**

PREPROCESSING

Max. water content: 0.05 %

Max. drying temperature: 110 °C

Drying time:

Dry air dryer 1-2 h

PROCESSING

Melt temperature: 210-240 °C

Mold temperature: 40-60 °C

Other extrusion

Preprocessing

Max. Water content	≤0.05 %
Drying temperature	70-110 °C
Dry air dryer	1-2 h

Processing
Melt temperature: 205-235 °C

Profile extrusion

Preprocessing

Max. Water content	≤0.05 %
Drying temperature	70-110 °C
Dry air dryer	1-2 h