

Product Texts

Base Polymer	PP/EPDM
Filler	30% talc
Colour	black
Special Features	UV stabilised
Market Segment	Automotive

Processing/Physical Characteristics

	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	8	cm ³ /10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5	%	ISO 294-4, 2577

Mechanical properties

	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2000	MPa	ISO 527
Tensile Strength	17	MPa	ISO 527
Strain at break	10	%	ISO 527
Flexural modulus, 23°C	1700	MPa	ISO 178
Flexural strength	22	MPa	ISO 178
Charpy impact strength, +23°C	40	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	11	kJ/m ²	ISO 179/1eA
Shore D hardness	55	-	ISO 7619-1

Thermal properties

	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	164	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	66	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	112	°C	ISO 75-1/-2
Vicat softening temperature, B	54	°C	ISO 306

Other properties

	Value	Unit	Test Standard
Density	1130	kg/m ³	ISO 1183

Processing Recommendation Injection Molding

	Value	Unit	Test Standard
Pre-drying - Temperature	60 - 100	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.1	%	-
Melt temperature	200 - 270	°C	-
Mold temperature	20 - 60	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Black

Special Characteristics

U.V. stabilized or stable to weather

Certifications

Recycled Resin Content

Applications

Automotive

Regional Availability

Europe