

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	<b>4.6</b>	g/10min	ISO 1133
Temperature	<b>190</b>	°C	-
Load	<b>2.16</b>	kg	-
<b>Other Standards<sup>[S]</sup></b>			
Molding shrinkage, parallel	<b>1.7</b>	%	
Molding shrinkage, normal	<b>1.0</b>	%	

S: These properties are reported by the producer according standards that are different to our defaults.

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Strength	<b>4.6</b>	MPa	ISO 37
Strain at break	<b>1150</b>	%	ISO 37
Compression set at 70 °C, 24h	<b>45</b>	%	ISO 815
Tear strength	<b>13.2</b>	kN/m	ISO 34-1
Shore A hardness	<b>31</b>	-	ISO 7619-1
<b>Other Standards<sup>[S]</sup></b>			
Stress at 100% elongation	<b>0.6</b>	MPa	ISO 37

S: These properties are reported by the producer according standards that are different to our defaults.

Other properties	Value	Unit	Test Standard
Density	<b>1090</b>	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Zone 1	<b>180</b>	°C	-
Zone 2	<b>190</b>	°C	-
Zone 3	<b>200</b>	°C	-

## Characteristics

### Processing

Injection Molding

### Delivery form

Pellets

### Special Characteristics

U.V. stabilized or stable to weather, Opaque

### Features

Soft Feel

### Chemical Resistance

Alkali Resistance

### Certifications

Food contact, Food approval 10/2011

### Applications

Electrical and Electronical, Sports Equipment

### Regional Availability

North America, Europe, Asia Pacific