

THERMOLAST® M TM4ADT

TPE

KRAIBURG TPE GmbH & Co. KG

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	3.5	MPa	ISO 37
Strain at break	500	%	ISO 37
Compression set at 70 °C, 24h	38	%	ISO 815
Tear strength	7.5	kN/m	ISO 34-1
Shore A hardness	40	-	ISO 7619-1

Other properties	Value	Unit	Test Standard
Density	940	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	60 - 80	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	200 - 250	°C	-
Mold temperature	40 - 60	°C	-
Zone 1	180 - 210	°C	-
Zone 2	210 - 240	°C	-
Zone 3	240 - 250	°C	-
Injection pressure	20 - 100	MPa	-
Back pressure	2 - 10	MPa	-
Holding pressure	8 - 60	MPa	-
Maximum residence time	10	min	-

Characteristics**Processing**

Injection Molding

Delivery form

Natural Color

Special Characteristics

Translucent, Sterilizable, Ethylene Oxide (EtO) Sterilization, Steam sterilization, Gamma irradiation sterilization

Features

Good Adhesion, Soft Feel

Chemical Resistance

Radiation Resistance

Certifications

Food contact, Food approval 10/2011, Medical Grade, Biocompatibility ISO 10993, US Pharmacopeia Class VI Approved, Drug Master File, Long term supply assurance, RoHS compliant, REACH

Applications

Medical

Regional Availability

North America, Europe, Asia Pacific