

THERMOLAST® K TF6ADN

TPE

KRAIBURG TPE GmbH & Co. KG

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	5.5	MPa	ISO 37
Strain at break	700	%	ISO 37
Tear strength	24	kN/m	ISO 34-1
Shore A hardness	61	-	ISO 7619-1
Other properties			
Density	1070	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 6	h	-
Processing humidity	≤0.02	%	-
Melt temperature	180 - 220	°C	-
Mold temperature	40 - 60	°C	-
Zone 1	180 - 190	°C	-
Zone 2	190 - 200	°C	-
Zone 3	200 - 220	°C	-
Injection pressure	20 - 100	MPa	-
Back pressure	2 - 10	MPa	-
Holding pressure	8 - 60	MPa	-
Maximum residence time	10	min	-

Characteristics**Processing**

Injection Molding

Delivery form

Natural Color

Features

Good Adhesion, Soft Feel

Certifications

Food contact, Food approval 10/2011, Food approval FDA 21 CFR

Regional Availability

North America, Europe, Asia Pacific