

**Faraprene C300-60A**

TPE

Primex Color, Compounding &amp; Additives

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melt Flow Index, MFI	20	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Modulus at 100% Elongation	1.79	MPa	ASTM D 412
Shore A Hardness	60	-	ASTM D 2240
Tear Strength	29.8	kN/m	ASTM D 624
Tensile Strength at Break	8.96	MPa	ASTM D 412
Elongation at Break	1000	%	ASTM D 412

Other properties	Value	Unit	Test Standard
Density	890	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	171 - 216	°C	-
Mold temperature	21.1 - 37.8	°C	-
Zone 1	149 - 182	°C	-
Zone 2	160 - 199	°C	-
Zone 3	166 - 216	°C	-
Nozzle temperature	166 - 216	°C	-
Screw speed	50 - 130	rpm	-
Back pressure	0.103 - 0.345	MPa	-

Processing Recommendation Extrusion	Value	Unit	Test Standard
Melt temperature	171 - 216	°C	-
Zone 1	138 - 182	°C	-
Zone 2	160 - 199	°C	-
Zone 3	166 - 210	°C	-
Nozzle temperature	166 - 216	°C	-

**Characteristics****Processing**

Injection Molding, Other Extrusion

**Features**

Scratch Resistant

**Special Characteristics**

Transparent

**Regional Availability**

North America