

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0145	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.0145	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Modulus at 100% Elongation	1.05	MPa	ASTM D 412
Modulus at 300% Elongation	0.52	MPa	ASTM D 412
Shore A Hardness	43	-	ASTM D 2240
Compression Set , 22 hr @ 73 °F	24	%	ASTM D 395
Tensile Strength at Break	3.1	MPa	ASTM D 412
Elongation at Break	790	%	ASTM D 412

Other properties	Value	Unit	Test Standard
Density	880	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	193 - 227	°C	-
Mold temperature	26.7 - 37	°C	-
Zone 1	166 - 188	°C	-
Zone 2	177 - 199	°C	-
Zone 3	199 - 221	°C	-
Nozzle temperature	199 - 221	°C	-
Screw speed	50 - 100	rpm	-
Injection speed	25.4 - 76.2	mm/s	-
Back pressure	0 - 0.552	MPa	-
Holding pressure	0.276 - 1.24	MPa	-

Characteristics

Processing

Injection Molding

Delivery form

Pellets

Special Characteristics

Transparent

Features

Good Adhesion, Soft Feel

Certifications

Food contact, Food approval FDA 21 CFR

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa