

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0035	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	2550	MPa	ASTM D 638
Tensile Strength at Yield	46.2	MPa	ASTM D 638
Elongation at Break	50	%	ASTM D 638
Flexural Modulus	2480	MPa	ASTM D 790
Flexural Strength	71	MPa	ASTM D 790
Shore D Hardness	80	-	ASTM D 2240
Izod Impact notched, 1/8 in	640	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	52.8	J/m	ASTM D 256
Temperature	0	°C	-

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.5	mm	-
DTUL @ 66 psi	72.8	°C	ASTM D 648
DTUL @ 264 psi	71.1	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1360	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	199 - 210	°C	-

Characteristics

Processing

Injection Molding

Delivery form

Pellets

Special Characteristics

High impact or impact modified

Applications

Building Construction, IT / Business Machine, Electrical and Electronical, General Purpose

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa