

**YUHWHA POLYPRO HJ4006**

PP

Korea Petrochemical Ind. Co., Ltd

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melt Flow Index, MFI	<b>6</b>	g/10min	ASTM D 1238
Mold Shrinkage, MD	<b>0.016</b>	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Strength at Yield	<b>41.2</b>	MPa	ASTM D 638
Elongation at Break	<b>50</b>	%	ASTM D 638
Flexural Modulus	<b>2060</b>	MPa	ASTM D 790
Rockwell Hardness	<b>R 110</b>	-	ASTM D 785
Izod Impact notched, 1/8 in	<b>39</b>	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	<b>HB</b>	-	UL 94
Melting Temperature	<b>168</b>	°C	ASTM D 3418
Vicat Temperature	<b>156</b>	°C	ASTM D 1525

Other properties	Value	Unit	Test Standard
Density	<b>910</b>	kg/m <sup>3</sup>	ASTM D 792

**Characteristics****Processing**

Injection Molding

**Special Characteristics**

Heat stabilized or stable to heat

**Features**

Homopolymer

**Certifications**

Food contact, Food approval FDA 21 CFR

**Applications**

Automotive, Electrical and Electronical

**Regional Availability**

Asia Pacific