

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	1.4	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	20	MPa	ISO 527
Strain at break	30	%	ISO 527
Flexural modulus, 23°C	2100	MPa	ISO 178
Flexural strength	30	MPa	ISO 178
Izod impact strength, +23°C	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	9.5	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.0	mm	-

Other properties	Value	Unit	Test Standard
Water absorption	0.02	%	Sim. to ISO 62
Humidity absorption	0.01	%	Sim. to ISO 62
Density	1450	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.05	%	-
Melt temperature	200 - 260	°C	-
Mold temperature	40 - 80	°C	-
Back pressure	0 - 1	MPa	-

Characteristics

Processing

Injection Molding

Features

Metal Detectable

Chemical Resistance

Radiation Resistance

Certifications

Food contact

Regional Availability

Europe