

Vamplen 0024 V2

PP

VAMP TECH SPA

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.015	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.015	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Izod impact strength, +23°C	50	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	3	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	1000	MPa	ASTM D 638
Tensile Strength at Yield	25	MPa	ASTM D 638
Elongation at Break	100	%	ASTM D 638

Thermal properties	Value	Unit	Test Standard
ISO Data			
Burning behav. at 1.5 mm nom. thickn. Thickness tested	V-2 1.6	class mm	IEC 60695-11-10 -
Burning behav. at thickness h Thickness tested	V-2 3.2	class mm	IEC 60695-11-10 -
ASTM Data			
DTUL @ 264 psi	60	°C	ASTM D 648
Vicat Temperature	95	°C	ASTM D 1525

Electrical properties	Value	Unit	Test Standard
ISO Data			
Comparative tracking index	600	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	940	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	70	°C	-
Pre-drying - Time	3	h	-
Melt temperature	210	°C	-
Mold temperature	60	°C	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Flame retardant, Halogen-free

Features

Homopolymer

Certifications

RoHS compliant

Regional Availability

Europe