

TOTAL 3927WZ

PP

TotalEnergies

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	60	g/10min	ASTM D 1238

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	1965	MPa	ASTM D 638
Flexural Modulus	1862	MPa	ASTM D 790
Rockwell Hardness	R 107	-	ASTM D 785
Izod Impact notched, 1/8 in	21.4	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	854	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 66 psi	127	°C	ASTM D 648
Melting Temperature	166	°C	ASTM D 3418

Other properties	Value	Unit	Test Standard
Density	905	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	200 - 232	°C	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Anti-static

Features

Nucleated, Homopolymer

Certifications

Food contact, Food approval FDA 21 CFR

Regional Availability

North America