

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	875	MPa	ISO 527
Yield stress	15	MPa	ISO 527
Strain at break	>50	%	ISO 527
Izod impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C	55	kJ/m <sup>2</sup>	ISO 180/1A
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	163	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	40	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
<b>Electrical properties</b>			
<b>ISO Data</b>			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E15	Ohm	IEC 62631-3-2
<b>Other properties</b>			
Density	910	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	1	h	-
Melt temperature	210 - 230	°C	-
Mold temperature	20 - 50	°C	-
Zone 1	150 - 180	°C	-
Zone 2	200 - 240	°C	-
Zone 3	200 - 240	°C	-
Nozzle temperature	230	°C	-
Back pressure	0.3 - 2	MPa	-

## Characteristics

### Processing

Injection Molding

### Delivery form

Pellets, Natural Color

### Special Characteristics

U.V. stabilized or stable to weather, Heat stabilized or stable to heat

### Regional Availability

Europe, Near East/Africa