

**TIPPLEN R 665 XClear**

PP

MOL Petrochemicals Co. Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	2.8	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	900	MPa	ISO 527
Yield stress	25	MPa	ISO 527
Yield strain	14	%	ISO 527
Flexural modulus, 23°C	850	MPa	ISO 178
Izod notched impact strength, +23°C	17	kJ/m <sup>2</sup>	ISO 180/1A
Rockwell hardness	R 70	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 0.45 MPa	82	°C	ISO 75-1/-2

Processing Recommendation Extrusion	Value	Unit	Test Standard
Melt temperature	185 - 230	°C	-

**Characteristics****Processing**

Sheet Extrusion, Other Extrusion, Blow Molding, Thermoforming

**Delivery form**

Pellets

**Special Characteristics**

Transparent

**Features**

High Gloss, Copolymer, Random Copolymer

**Certifications**

Food contact, Food approval 1935/2004/EC, Food approval 10/2011, Food approval FDA 21 CFR, RoHS compliant

**Applications**

Electrical and Electronical

**Regional Availability**

Europe