

**TIPPLEN H 781 F**

PP

MOL Petrochemicals Co. Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	<b>0.7</b>	g/10min	ISO 1133
Temperature	<b>230</b>	°C	-
Load	<b>2.16</b>	kg	-

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	<b>1600</b>	MPa	ISO 527
Yield stress	<b>37</b>	MPa	ISO 527
Yield strain	<b>11</b>	%	ISO 527
Flexural modulus, 23°C	<b>1700</b>	MPa	ISO 178
Izod notched impact strength, +23°C	<b>10</b>	kJ/m <sup>2</sup>	ISO 180/1A
Rockwell hardness	<b>R 93</b>	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 0.45 MPa	<b>120</b>	°C	ISO 75-1/-2

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	<b>190 - 245</b>	°C	-

Processing Recommendation Extrusion	Value	Unit	Test Standard
Melt temperature	<b>190 - 245</b>	°C	-

**Characteristics****Processing**

Injection Molding, Pipe/Tube Extrusion, Profile Extrusion, Sheet Extrusion

**Delivery form**

Pellets

**Features**

Homopolymer

**Certifications**

Food contact, Food approval 1935/2004/EC, Food approval 10/2011, Food approval FDA 21 CFR, RoHS compliant

**Applications**

Electrical and Electronical, Packaging

**Regional Availability**

Europe