

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	1000	MPa	ISO 527
Stress at break	20	MPa	ISO 527
Strain at break	>50	%	ISO 527
Izod notched impact strength, +23°C	60	kJ/m ²	ISO 180/1A
Izod notched impact strength	10	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	163	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	50	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-2	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.8	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E15	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Density	930	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	200 - 240	°C	-
Mold temperature	20 - 50	°C	-
Feed temperature	≤60	°C	-
Holding pressure	40 - 80	MPa	-

Characteristics

Processing

Injection Molding

Special Characteristics

Flame retardant, Heat stabilized or stable to heat

Delivery form

Natural Color

Regional Availability

Europe