

**Product Texts**

SABIC® PPcompound PHC22/20 is a UV stabilized talcum filled grade typically used in automotive interior applications. This filled copolymer has an excellent impact and stiffness although limited performance in scratch and flow. SABIC®PPcompound PHC22/20 is a designated automotive grade. IMDS ID: 16486778

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	18	g/10min	ISO 1133
Temperature	230	°C	-
Load	5	kg	-

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	1950	MPa	ISO 527
Yield stress	25	MPa	ISO 527
Stress at break	18	MPa	ISO 527
Strain at break	>50	%	ISO 527
Flexural modulus, 23°C	1900	MPa	ISO 178
Charpy notched impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength	5	kJ/m <sup>2</sup>	ISO 180/1A
Shore D hardness	68	-	ISO 7619-1

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 0.45 MPa	105	°C	ISO 75-1/-2
Vicat softening temperature, A	145	°C	ISO 306

Other properties	Value	Unit	Test Standard
Density	1040	kg/m <sup>3</sup>	ISO 1183

**Characteristics****Special Characteristics**

U.V. stabilized or stable to weather

**Features**

Copolymer