

SABIC® PPcompound 7605

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Saudi Basic Industries Corporation (SABIC)

Product Texts

SABIC® PPcompound 7605 is a mineral filled modified polypropylene. This material combines high scratch resistance with a good stiffness and high impact. Additionally the material offers a high flow and low density. This material has a broad processing window and good esthetical performance. Typical applications include automotive interior parts such as instrument panels, lower and upper dashboard, door panels and trim. SABIC® PPcompound 7605 is a designated automotive grade. IMDS ID: 16486153

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	20	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	1400	MPa	ISO 527
Yield stress	22	MPa	ISO 527
Stress at break	20	MPa	ISO 527
Strain at break	>50	%	ISO 527
Flexural modulus, 23°C	1500	MPa	ISO 178
Charpy notched impact strength, +23°C	N	kJ/m ²	ISO 179/1eA
Izod notched impact strength	5	kJ/m ²	ISO 180/1A
Shore D hardness	60	-	ISO 7619-1

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 0.45 MPa	105	°C	ISO 75-1/-2
Vicat softening temperature, A	120	°C	ISO 306

Other properties	Value	Unit	Test Standard
Density	960	kg/m ³	ISO 1183