

H 117

PP

Braskem

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	45	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
ASTM Data			
Melt Flow Index, MFI	45	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Yield stress	38	MPa	ISO 527
Yield strain	7	%	ISO 527
Flexural modulus, 23°C	1700	MPa	ISO 178
Izod notched impact strength, +23°C	20	kJ/m ²	ISO 180/1A
Rockwell hardness	R 105	-	ISO 2039-2
ASTM Data			
Tensile Strength at Yield	38	MPa	ASTM D 638
Elongation at Yield	7	%	ASTM D 638
Rockwell Hardness	R 105	-	ASTM D 785
Izod Impact notched, 1/8 in	20	J/m	ASTM D 256
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	65	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	123	°C	ISO 75-1/-2
Vicat softening temperature, A	155	°C	ISO 306
ASTM Data			
DTUL @ 66 psi	123	°C	ASTM D 648
DTUL @ 264 psi	65	°C	ASTM D 648
Vicat Temperature	155	°C	ASTM D 1525
Other properties			
Density	905	kg/m ³	ISO 1183
Density	905	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, South and Central America

Features

Low Warpage, Thermal Stability, Homopolymer