

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.008	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	2758	MPa	ASTM D 638
Tensile Strength	15.2	MPa	ASTM D 638
Flexural Modulus	2758	MPa	ASTM D 790
Flexural Strength	21.4	MPa	ASTM D 790
Izod Impact notched, 1/8 in	37.4	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
Other properties			
Density	5000	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	79.4	°C	-
Pre-drying - Time	2	h	-
Melt temperature	191 - 232	°C	-
Mold temperature	32.2 - 65.6	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific