

RTP 100 FR

PP

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	5	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-
Mold Shrinkage, MD	0.017	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	1241	MPa	ASTM D 638
Tensile Strength	27.6	MPa	ASTM D 638
Flexural Modulus	1379	MPa	ASTM D 790
Flexural Strength	41.4	MPa	ASTM D 790
Rockwell Hardness	R 90	-	ASTM D 785
Izod Impact notched, 1/8 in	37.4	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	3.18	mm	-
DTUL @ 66 psi	104	°C	ASTM D 648
DTUL @ 264 psi	54.4	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.01	%	ASTM D 570
Density	990	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	79.4	°C	-
Pre-drying - Time	2	h	-
Melt temperature	191 - 227	°C	-
Mold temperature	32.2 - 65.6	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Flame retardant