

RP 347

PP

Braskem

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	10	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
ASTM Data			
Melt Flow Index, MFI	10	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Yield stress	28	MPa	ISO 527
Yield strain	15	%	ISO 527
Flexural modulus, 23°C	950	MPa	ISO 178
Izod notched impact strength, +23°C	4.2	kJ/m ²	ISO 180/1A
Rockwell hardness	R 82	-	ISO 2039-2
ASTM Data			
Tensile Strength at Yield	30	MPa	ASTM D 638
Elongation at Yield	14	%	ASTM D 638
Rockwell Hardness	R 83	-	ASTM D 785
Izod Impact notched, 1/8 in	55	J/m	ASTM D 256
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	51	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	80	°C	ISO 75-1/-2
Vicat softening temperature, A	181	°C	ISO 306
ASTM Data			
DTUL @ 66 psi	80	°C	ASTM D 648
DTUL @ 264 psi	51	°C	ASTM D 648
Vicat Temperature	128	°C	ASTM D 1525
Optical properties			
ASTM Data			
Haze	16	%	ASTM D 1003
Other properties			
Density	902	kg/m ³	ISO 1183
Density	902	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Special Characteristics

Transparent

Features

High Gloss, Low Odor, Copolymer, Random Copolymer

Certifications

Food contact

Applications

Packaging

Regional Availability

North America, Europe, South and Central America