

RJ470MO

PP

Borealis A/S

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	70	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	1200	MPa	ISO 527
Yield stress	30	MPa	ISO 527
Yield strain	12	%	ISO 527
Flexural modulus, 23°C	1150	MPa	ISO 178
Charpy notched impact strength, +23°C	4	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 0.45 MPa	80	°C	ISO 75-1/-2

Other properties	Value	Unit	Test Standard
Density	905	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	200 - 250	°C	-
Mold temperature	15 - 40	°C	-
Holding pressure	20 - 50	MPa	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Anti-static, Transparent

Features

High Gloss, Low Warpage, Non Blooming, Nucleated, Copolymer, Random Copolymer

Certifications

Food contact

Regional Availability

Europe