

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	10	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
ASTM Data			
Melt Flow Index, MFI	10	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Yield stress	29	MPa	ISO 527
Yield strain	13	%	ISO 527
Flexural modulus, 23°C	1050	MPa	ISO 178
Izod notched impact strength, +23°C	3.5	kJ/m ²	ISO 180/1A
Izod notched impact strength	1.3	kJ/m ²	ISO 180/1A
Temperature	-20	°C	-
Rockwell hardness	R 82	-	ISO 2039-2
ASTM Data			
Tensile Strength at Yield	30	MPa	ASTM D 638
Elongation at Yield	13	%	ASTM D 638
Rockwell Hardness	R 83	-	ASTM D 785
Izod Impact notched, 1/8 in	45	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	20	J/m	ASTM D 256
Temperature	-20	°C	-
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	51	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	85	°C	ISO 75-1/-2
Vicat softening temperature, A	129	°C	ISO 306
ASTM Data			
DTUL @ 66 psi	80	°C	ASTM D 648
DTUL @ 264 psi	51	°C	ASTM D 648
Vicat Temperature	129	°C	ASTM D 1525
Optical properties			
ASTM Data			
Haze	9	%	ASTM D 1003
Other properties			
Density	902	kg/m ³	ASTM D 792

Characteristics

Processing

Injection Molding

Special Characteristics

Transparent

Features

Copolymer, Random Copolymer

Regional Availability

North America, Europe, South and Central America