

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	35	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Stress at break	18	MPa	ISO 527
Flexural modulus, 23°C	850	MPa	ISO 178
Izod notched impact strength, +23°C	8.5	kJ/m <sup>2</sup>	ISO 180/1A

Other properties	Value	Unit	Test Standard
Density	930	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	1 - 2	h	-
Processing humidity	≤0.1	%	-
Melt temperature	190 - 220	°C	-
Mold temperature	30 - 60	°C	-

## Characteristics

### Processing

Injection Molding, Other Extrusion

### Features

Copolymer

### Certifications

Recycled Resin Content, RoHS compliant

### Regional Availability

North America, Europe, Asia Pacific