

**Product Texts**

Deep black

**Processing/Physical Characteristics**

	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	16	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-

**Mechanical properties**

	Value	Unit	Test Standard
<b>ISO Data</b>			
Yield stress	18	MPa	ISO 527
Flexural modulus, 23°C	1100	MPa	ISO 178
Izod notched impact strength, +23°C	15	kJ/m <sup>2</sup>	ISO 180/1A

**Other properties**

	Value	Unit	Test Standard
Density	960	kg/m <sup>3</sup>	ISO 1183

**Processing Recommendation Injection Molding**

	Value	Unit	Test Standard
Melt temperature	190 - 220	°C	-
Mold temperature	30 - 60	°C	-

**Processing Recommendation Extrusion**

	Value	Unit	Test Standard
Melt temperature	180 - 210	°C	-

**Characteristics****Processing**

Injection Molding, Other Extrusion

**Delivery form**

Black

**Features**

Copolymer

**Certifications**

Recycled Resin Content

**Applications**

General Purpose

**Regional Availability**

North America, Europe, Asia Pacific