

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	6	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	19	MPa	ISO 527
Flexural modulus, 23°C	950	MPa	ISO 178
Izod notched impact strength, +23°C	24	kJ/m ²	ISO 180/1A

Other properties	Value	Unit	Test Standard
Density	960	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	190 - 220	°C	-
Mold temperature	30 - 60	°C	-

Processing Recommendation Extrusion	Value	Unit	Test Standard
Melt temperature	180 - 210	°C	-

Characteristics

Processing

Injection Molding, Other Extrusion

Delivery form

Black

Special Characteristics

High impact or impact modified

Features

Copolymer

Certifications

Recycled Resin Content

Applications

General Purpose

Regional Availability

North America, Europe, Asia Pacific