

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	9.5	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Yield stress	19	MPa	ISO 527
Flexural modulus, 23°C	1050	MPa	ISO 178
Izod notched impact strength, +23°C	15	kJ/m <sup>2</sup>	ISO 180/1A
<b>Other properties</b>			
Density	955	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
Melt temperature	190 - 220	°C	-
Mold temperature	30 - 60	°C	-
Back pressure	10 - 15	MPa	-
<b>Processing Recommendation Extrusion</b>			
Melt temperature	180 - 210	°C	-

## Characteristics

### Processing

Injection Molding, Other Extrusion

### Delivery form

Black

### Features

Copolymer

### Certifications

Recycled Resin Content

### Applications

General Purpose

### Regional Availability

North America, Europe, Asia Pacific