

**PG 480**

PP

Braskem

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Melt Flow Index, MFI	<b>4.8</b>	g/10min	ASTM D 1238
Temperature	<b>230</b>	°C	-
Load	<b>2.16</b>	kg	-
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Strength at Yield	<b>35</b>	MPa	ASTM D 638
Elongation at Yield	<b>10</b>	%	ASTM D 638
Rockwell Hardness	<b>R 100</b>	-	ASTM D 785
Izod Impact notched, 1/8 in	<b>35</b>	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
DTUL @ 66 psi	<b>100</b>	°C	ASTM D 648
DTUL @ 264 psi	<b>57</b>	°C	ASTM D 648
Vicat Temperature	<b>156</b>	°C	ASTM D 1525
<b>Other properties</b>			
Density	<b>905</b>	kg/m <sup>3</sup>	ASTM D 792

**Characteristics****Processing**

Fiber Extrusion, Other Extrusion

**Applications**

General Purpose

**Features**

Melt Strength, Homopolymer

**Regional Availability**

North America, Europe