

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	3.2	g/10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	1.9	%	ISO 294-4, 2577
Molding shrinkage, normal	2.0	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	1450	MPa	ISO 527
Yield stress	35	MPa	ISO 527
Yield strain	9	%	ISO 527
Strain at break	>50	%	ISO 527
Flexural modulus, 23°C	1550	MPa	ISO 178
Charpy notched impact strength, +23°C	5	kJ/m <sup>2</sup>	ISO 179/1eA
Shore D hardness	66	-	ISO 7619-1

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	170	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	55	°C	ISO 75-1/-2
Vicat softening temperature, B	154	°C	ISO 306

**Characteristics**

**Delivery form**

Pellets, Natural Color

**Special Characteristics**

U.V. stabilized or stable to weather

**Features**

Homopolymer

**Chemical Resistance**

General Chemical Resistance

**Certifications**

Food contact, Food approval 1935/2004/EC, Food approval 10/2011

**Regional Availability**

Europe