

Moplen HP602N

PP

PolyMirae

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	12	g/10min	ISO 1133
Temperature	230	°C	-
ASTM Data			
Melt Flow Index, MFI	12	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-
Mechanical properties			
ISO Data			
Yield stress	34	MPa	ISO 527
Yield strain	10	%	ISO 527
Flexural modulus, 23°C	1550	MPa	ISO 178
Charpy impact strength, +23°C	72	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	2	kJ/m ²	ISO 179/1eA
ASTM Data			
Tensile Strength at Yield	34.3	MPa	ASTM D 638
Elongation at Yield	12	%	ASTM D 638
Flexural Modulus	1570	MPa	ASTM D 790
Rockwell Hardness	R 104	-	ASTM D 785
Izod Impact notched, 1/8 in	27.9	J/m	ASTM D 256
Thermal properties			
ASTM Data			
DTUL @ 66 psi	107	°C	ASTM D 648
Other properties			
Density	900	kg/m ³	ISO 1183
Density	900	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Features

Color Stability, Low Warpage, Homopolymer

Certifications

Food contact, Food approval FDA 21 CFR

Applications

Packaging

Regional Availability

Asia Pacific, Near East/Africa