

Matrixx PP6A0BK21

PP

LyondellBasell Industries

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	7.9	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Yield	17.9	MPa	ASTM D 638
Elongation at Yield	16	%	ASTM D 638
Flexural Modulus	839	MPa	ASTM D 790
Gardner Impact	22.6	J	ASTM D 2794,4226,5420
Izod Impact notched, 1/8 in	710	J/m	ASTM D 256

Other properties	Value	Unit	Test Standard
Density	908	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	82 - 104	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	193 - 232	°C	-
Mold temperature	21 - 49	°C	-
Zone 1	177 - 232	°C	-
Zone 2	177 - 232	°C	-
Zone 3	177 - 232	°C	-
Back pressure	0.138 - 2.07	MPa	-

Characteristics**Processing**

Injection Molding

Features

Copolymer

Delivery form

Pellets

Regional Availability

North America

Special Characteristics

High impact or impact modified