

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	<b>34</b>	g/10min	ISO 1133
Temperature	<b>230</b>	°C	-
Load	<b>2.16</b>	kg	-

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Flexural modulus, 23°C	<b>1100</b>	MPa	ISO 178
Charpy notched impact strength, +23°C	<b>6</b>	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	<b>6</b>	kJ/m <sup>2</sup>	ISO 180/1A

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	<b>60 - 80</b>	°C	-
Pre-drying - Time	<b>2 - 4</b>	h	-
Mold temperature	<b>30 - 60</b>	°C	-
Zone 1	<b>210 - 260</b>	°C	-

**Characteristics**

**Processing**

Injection Molding

**Delivery form**

Natural Color

**Features**

Copolymer

**Certifications**

Recycled Resin Content

**Regional Availability**

Europe